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D3216-3
Job Sheet 204866



16 JH

Part No: D3216-3

Job Qty: 12 pcs

Part Name: Fitting



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/19

Job Tracking No:

Due Date: 1/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 03.10.28 New Issue KJ/RF IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		1/13/20	0.00	0.70	Waterjet - Flow		on 20/01/07
120	QC 8	12 pcs		1/13/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		DAS JAN 07 2020 40 9-89
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Small Fab - 2 - B4B	12 pcs		1/13/20	0.00	0.20	Small Fab - 1 - B4B		DAS JAN 08 2020 58 9-89
							Small Fab - 2 - B4B		

PRIORITY

				Small Fab - 3 - B4B					
				Small Fab - 4 - B4B					
				Small Fab - 5 - B4B					
				Small Fab - 6 - B4B					
				Small Fab - 7 - B4B					
				Small Fab - 8 - B4B					
				Small Fab - 9 - B4B					
				Small Fab - Various 1 - B4B					
				140 QC 5	12 pcs	1/13/20	0.00 0.00	QC 5 - 10	
QC 5 - 12									
QC 5 - 17									
QC 5 - 18									
QC 5 - 19									
QC 5 - 22									
QC 5 - 24									
QC 5 - 3									
QC 5 - 43									
QC 5 - 49									
QC 5 - 51									
QC 5 - 58									
QC 5 - 68									
QC 5 - 9									
QC 5 - 50									
QC 5 - 30									
QC 5 - 40									
QC 5 - 61									
QC 5 - 81									
150 Packaging 3-1 - Stock - B4B	12 pcs	1/13/20	0.00 0.00					Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 37 - B4B					
				160 QC 21 - SA	12 pcs	1/13/20	0.00 0.00	QC 21 - SA - 21	
								QC 21 - SA - 70	
								QC 21 - SA - 53	

DAS
JAN 13 2020
40
9-89

DAS
28
9-89

DAS
21
9-89
JAN 13 2020

Descriptions: 120 - (QC8- Inspect parts - second check)
130 - (Small Fab) Deburr if necessary. Tumble until parts have a polished finish.
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location:)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.3456 sf (.0288 ea)	100-Waterjet - Flow - 1	S211e338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	0	107	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	0.257inches	+ 0.006 - 0.001	0.263 0.256	
2	Fitting	0.250inches ± 0.010	0.260 0.240		
3	Fitting	0.295inches ± 0.010	0.305 0.285		
4	Fitting	0.625inches ± 0.010	0.635 0.615		
5	Fitting	1.500inches ± 0.010	1.510 1.490		
6	Fitting	1.920inches ± 0.010	1.930 1.910		
7	Fitting	0.295inches ± 0.010	0.305 0.285		
8	Fitting	2.010inches ± 0.010	2.020 2.000		
9	Fitting	2.660inches ± 0.010	2.670 2.650		
10	Fitting	0.125inches ± 0.010	0.135 0.115		

Plex 12/20/19 1:56 PM Dart.lajeunesse.marie

